

HÄMMERLE

AP200-3100

Stock no. :1022-H08822

MACHINE-DATA

Machinetype : Hydr. pressbrake
Make : HÄMMERLE
Type : AP200-3100
Year : 1986/2011 retrofit
Control type : CNC
Control : Addcobend Infinetron
Storage location : Schweiz
Origin :
Delivery time : Immediately
Quotation : Ex works, loaded on truck
Price : on request



TECHNICAL DATA

pressure	200 t
chamfer lenght	3100 mm
distance between columns	2780 mm
Control	Addcobend Infinetron
weight of the machine ca.	18 t

TECHNICAL DESCRIPTION

CNC control: Addcobend Infinetron
Press force: 2000 KN
Bending length: 3100 mm
Distance between columns 2780 mm
Clear distance between columns 2780 mm
Projection of the stands 300 mm
Back gauge - adjustable 1600 mm
Stroke max. 400 mm
Space required length 4300 mm
Space requirement width 2650 mm
Total height 3800mm



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Total weight about 18000 kg

Machine hours 2011: 21226 h

Machine hours today: approx. 23000-25000h

Retrofit:

2011: approx. CHF 86,000

- Basic remodeling
- Exchange Axodyn controller units (X & M axis)
- Replacement of control relays and Telemecanique PLCs with safety PLCs
- Replacement of power relays and thermal overcurrent trips
- Double foot switch with additional function
- Angle adapter for hand station suspension
- Grid connection

2013: CHF 27,000

- 3D bendview post processor
- 3D Bendview retrofit package
- Exchange 3.5» floppy drive for USB interface
- Software and License
- 3D bend viewer software

Tools included:

1. 001-002 sword stamp 3 meters
2. 7 matrix almost 3 meters
3. 12 matrix 3 meters
4. 16 matrix 3 meters
5. Possibly an embossing tool 3 meters

VIDEO-LINKS

WEB-LINK

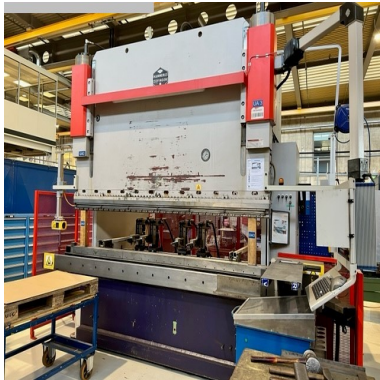
<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-H08822>

Hydr. pressbrake

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Technical details and information subject to amendments and errors.

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