



AKYAPAK

AHS 30/40

Stock no. :1022-H08500



MACHINE-DATA

Machinetype : Plate Bending Machine - 4 Rolls
Make : AKYAPAK
Type : AHS 30/40
Year : NEU / NEW
Control type : conventional
Control :
Storage location : Turkey
Origin : Turkey
Delivery time : to be discussed
Quotation : Ex works, loaded on truck
Price : on request

TECHNICAL DATA

sheet width	3100 mm
plate thickness	50 mm
pre-bending	40 mm
weight of the machine ca.	40 t
dimensions of the machine ca.	6,7 x 3,0 x 3,0 m

TECHNICAL DESCRIPTION

4-ROLL Hydraulic Plate Rolling Machine

Working length 3100 mm

Maximum thickness Pre-bending 40 mm

Bending 50 mm

Yield Point: 240 N/mm²

Number of rolls 4

Motor Power 55 kW

Min. diameter mm - Ø Top Roll Diameter x 3

Top roll Ø 540 mm

Bottom roll Ø 510 mm



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Side roll Ø 440 mm

Length 6700 mm

Height 3000 mm

Width 3000 mm

Weight 40.000 kg

With:

Cone bending device

Induction hardened rolls

Digital readout for side rolls

Fully welded steel (St-52) frame

Separate moveable control panel

Dual bending speeds

Electronic Parallelism

All rolls are mounted in spherical roller bearings

Hydraulically opened/closed drop end controlled from control panel

Activation of cone rolling function and position adjustment via buttons on the control panel

Central rolls (top and bottom rolls) driven by hydraulic motors and planetary gear reducers

Electro – hydraulic calibration

OPTIONAL FEATURES AND ACCESSORIES:

Unit Qty Price (€)

Variable speed of rotation: 6.600,- €

Material feeding table: 5.100,- €

Center support: 18.750,- €

Side supports (left and right): 15.150,- €

GENERAL CONDITIONS:

WARRANTY

12 Months. The warranty expires in case of incorrect utilization and requires using original Akyapak spare parts and consumables. The warranty period starts after installation and commissioning of the equipment.

INCOTERMS

Exworks, Bursa, Turkey

PAYMENT



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Via cable money transfer

30% downpayment with the placement of order.

70% balance upon notice of goods ready for shipment

INSTALLATION, COMMISSIONING AND TRAINING

Installation, commissioning and training requested by a customer is provided by Akyapak for an extra fee.

All required items such as lubricants, oil, air compressor, items for connections of hydraulic, electric and air, test materials to be used during training and all other possible requirements are subject to be provided by the purchaser.

OFFER VALIDITY

30 days.

VIDEO-LINKS

WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-H08500>



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