



AKYAPAK

AHS 30/40

Stock no. :1022-H08500

## MACHINE-DATA

Machinetype : Plate Bending Machine - 4 Rolls  
Make : AKYAPAK  
Type : AHS 30/40  
Year : NEU / NEW  
Control type : conventional  
Control :  
Storage location : Türkei  
Origin : Turkey  
Delivery time : to be discussed  
Quotation : Ex works, loaded on truck  
Price : on request



## TECHNICAL DATA

sheet width	3100 mm
plate thickness	50 mm
pre-bending	40 mm
weight of the machine ca.	40 t
dimensions of the machine ca.	6,7 x 3,0 x 3,0 m

## TECHNICAL DESCRIPTION

*4-ROLL Hydraulic Plate Rolling Machine*

*Working length 3100 mm*

*Maximum thickness Pre-bending 40 mm*

*Bending 50 mm*

*Yield Point: 240 N/mm<sup>2</sup>*

*Number of rolls 4*

*Motor Power 55 kW*

*Min. diameter mm - Ø Top Roll Diameter x 3*

*Top roll Ø 540 mm*

*Bottom roll Ø 510 mm*



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*Side roll Ø 440 mm*

*Length 6700 mm*

*Height 3000 mm*

*Width 3000 mm*

*Weight 40.000 kg*

*With:*

*Cone bending device*

*Induction hardened rolls*

*Digital readout for side rolls*

*Fully welded steel (St-52) frame*

*Separate moveable control panel*

*Dual bending speeds*

*Electronic Parallelism*

*All rolls are mounted in spherical roller bearings*

*Hydraulically opened/closed drop end controlled from control panel*

*Activation of cone rolling function and position adjustment via buttons on the control panel*

*Central rolls (top and bottom rolls) driven by hydraulic motors and planetary gear reducers*

*Electro – hydraulic calibration*

#### **OPTIONAL FEATURES AND ACCESSORIES:**

**Unit Qty Price (€)**

*Variable speed of rotation: 6.600,- €*

*Material feeding table: 5.100,- €*

*Center support: 18.750,- €*

*Side supports (left and right): 15.150,- €*

#### **GENERAL CONDITIONS:**

##### **WARRANTY**

*12 Months. The warranty expires in case of incorrect utilization and requires using original Akyapak spare parts and consumables. The warranty period starts after installation and commissioning of the equipment.*

##### **INCOTERMS**

*Exworks, Bursa, Turkey*

##### **PAYMENT**



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*Via cable money transfer  
30% downpayment with the placement of order.  
70% balance upon notice of goods ready for shipment*

**INSTALLATION, COMISSIONING AND TRAINING**

*Installation, commissioning and training requested by a customer is provided by Akyapak for an extra fee.*

*All required items such as lubricants, oil, air compressor, items for connections of hydraulic, electric and air, test materials to be used during training and all other possible requirements are subject to be provided by the purchaser.*

**OFFER VALIDITY**

*30 days.*

**VIDEO-LINKS**

**WEB-LINK**

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-H08500>

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