AHS 30/40

Stock no.: 1022-H08500

## **MACHINE-DATA**

Machinetype : Plate Bending Machine - 4 Rolls

Make : AKYAPAK
Type : AHS 30/40
Year : NEU / NEW
Control type : conventional

Control :

Storage location : Türkei
Origin : Turkey

Delivery time : to be discussed

Quotation : Ex works, loaded on truck

Price : on request





## **TECHNICAL DATA**

sheet width3100 mmplate thickness50 mmpre-bending40 mmweight of the machine ca.40 tdimensions of the machine ca.6,7 x 3,0 x 3,0 m

## TECHNICAL DESCRIPTION

4-ROLL Hydraulic Plate Rolling Machine

Working length 3100 mm Maximum thickness Pre-bending 40 mm Bending 50 mm

Yield Point: 240 N/mm2 Number of rolls 4 Motor Power 55 kW

Min. diameter mm - Ø Top Roll Diameter x 3

Top roll Ø 540 mm Bottom roll Ø 510 mm

Technical details and information subject to amendments and errors.

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Side roll Ø 440 mm Length 6700 mm Height 3000 mm Width 3000 mm Weight 40.000 kg

#### With:

Cone bending device
Induction hardened rolls
Digital readout for side rolls
Fully welded steel (St-52) frame
Separate moveable control panel
Dual bending speeds
Flectronic Parallelism

Electronic Parallelism

All rolls are mounted in spherical roller bearings

Hydraulically opened/closed drop end controlled from control panel

Activation of cone rolling function and position adjustment via buttons on the control panel

Central rolls (top and bottom rolls) driven by hydraulic motors and planetary gear reducers

Electro – hydraulic calibration

#### OPTIONAL FEATURES AND ACCESSORIES:

Unit Qty Price (€)

Variable speed of rotation: 6.600,-€ Material feeding table: 5.100,-€

Center support: 18.750,-€

Side supports (left and right): 15.150,-€

### **GENERAL CONDITIONS:**

#### WARRANTY

12 Months. The warranty expires in case of incorrect utilization and requires using original Akyapak spare parts and consumables. The warranty period starts after installation and commissioning of the equipment.

**INCOTERMS** 

Exworks, Bursa, Turkey

**PAYMENT** 

Technical details and information subject to amendments and errors.

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Via cable money transfer
30% downpayment with the placement of order.
70% balance upon notice of goods ready for shipment

### INSTALLATION, COMISSIONING AND TRAINING

Installation, commissioning and training requested by a customer is provided by Akyapak for an extra fee.

All required items such as lubricants, oil, air compressor, items for connections of hydraulic, electric and air, test materials to be used during training and all other possible requirements are subject to be provided by the purchaser.

OFFER VALIDITY 30 days.

## **VIDEO-LINKS**

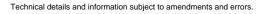
## **WEB-LINK**

http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-H08500

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