

WALDRICH-COBURG

17-10 FP 225

Stock no. :1022-H07837

MACHINE-DATA

Machinetype : Planer-Type Milling M/C - Double Column
 Make : WALDRICH-COBURG
 Type : 17-10 FP 225
 Year : 1985/2003
 Control type : CNC
 Control : Siemens 840 D
 Storage location : Raum Düsseldorf
 Origin : Germany
 Delivery time : immediately
 Quotation : ex site, loaded
 Price : on request



TECHNICAL DATA

x-travel	6600 mm
y-travel	3200 mm
z-travel	1000 mm
w-axis	1750 mm
Control	Siemens 840 D
column daylight	2650 mm
distance spindle nose and table	2500 mm
table surface area	6400 x 2250 mm
table load	50 t
tool taper	ISO 60
spindle turning speed range	5 - 2000 U/min
table feed	10 - 15000 mm/min
feeds crossrail-slide horizontal	10 - 10000 mm/min
feed	(W) 10 - 2000 mm/min
spindle motor	55 kW
total power requirement	85 kW
weight of the machine ca.	125 t
dimensions of the machine ca.	18 x 9,5 x 6,5 m



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TECHNICAL DESCRIPTION

Machine general overhauled and equipped with SIEMENS 840 D control in 2003

- new digital motors, drive controllers, measuring systems and switch cabinet
- tool changer for 60 tools (45 ISO 50, 15 ISO 60)
- 3 angular milling heads (HSD 175, WFD 800) with service device 4 x 90 deg. indexing
- hydrostatic table guideways
- adjustable crossrail
- 2 tables coupled
- chip conveyor
- coolant device

Machine can be inspected under power, subject to prior notice.

VIDEO-LINKS

WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-H07837>

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