

## MACHINE-DATA

Machinetype : CNC Turning- and Milling Center  
Make : TRAUB  
Type : TNC 65  
Year : 1995  
Control type : CNC  
Control : Traub TX8F  
Storage location : Germany  
Origin :  
Delivery time : to be discussed  
Quotation : Ex site  
Price : on request



## TECHNICAL DATA

turning length 450 mm  
control Traub TX8F  
weight of the machine ca. 4725 kg  
dimensions of the machine ca. 4.030x1.970x1.790 mm

## TECHNICAL DESCRIPTION

*Technical specifications:*

*Main spindle:*

*Technology: arrow belt drive*

*Speed: 4,000 rpm*

*Power: 18.5 kW*

*Torque: 230 Nm*

*Spindle passage: 65mm*

*C-axis: yes rapid traverse: 30m / min*

*Clamping device: RÖHM KFD-HS 175-56-A6*

*Counter spindle:*

*Technology: arrow belt drive*

*Speed: 4,000 rpm*

*Power: 11 kW*

*Torque: 210 Nm*

*Feed path: 520mm*

*Spindle passage: 65mm*

*C-axis: yes rapid traverse: 30m / min*

*Max. Workpiece diameter discharge: 56mm*

*Clamping device: RÖHM KFD-HS 175-56-A6*



*Tool carrier W1: (X / Y / Z)*

*Technology: tool carrier, 10 stations*

*Tool holder: straight shank DIN 69880 VDI 30*

*Tool drive: 10 stations (4,000 rpm),*

*Travel X / Z-axis: 140 / 450mm*

*Y-axis travel: +/- 35mmmm*

*Rapid traverse X / Y / Z: 15/6 / 30m / min*

*High pressure: 12 bar internal cooling*

*Tool carrier II (X / Z)*

*Technology: star turret, 10 stations*

*Tool holder: straight shank DIN 69880 VDI 30*

*Tool drive: 10 stations (4,000 rpm)*

*Travel X / Z-axis: 140 / 450mm*

*Rapid traverse X / Z: 15 / 30m / min*

*Accessories: parts removal grippers, discharge belt for finished parts*

*High pressure: 12 bar internal cooling*

*Equipment / accessories:*

*Chip disposal: Hinge belt chip conveyor*

*Tool holder: Diver. Tool holder*

*Raw material feed: Stamag DN 61*

*Extraction: Mechanical extraction*

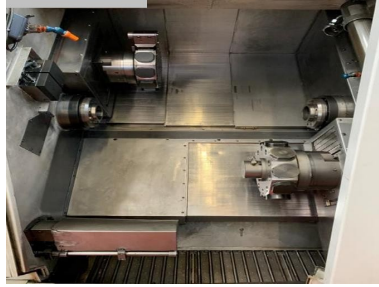
*Fire extinguishing system: Automatic CO2 extinguishing system with pressure relief flap*

## VIDEO-LINKS

## WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-E05828>

## MACHINE PICTURES



or/Zusatzfunkt./Stueckzaehler

Zeiten	Std	Min
1 Steuerung ein	3132	43
2 Automatik laeuft	1594	55
3 Auto STL	24	49
Spindel 1	998	31
Spindel 2	929	54
Produktionszeit	65242	
Wartungsintervall	0	

