

AKYAPAK

AHS 30/86

Stock no. :1022-E05155

MACHINE-DATA

Machinetype	: Plate Bending Machine - 4 Rolls
Make	: AKYAPAK
Type	: AHS 30/86
Year	: Neu / New
Control type	: conventional
Control	:
Storage location	: Turkey
Origin	: Turkey
Delivery time	: to be discussed
Quotation	: ex manufacturer's works
Price	: on request



TECHNICAL DATA

sheet width	3100 mm
plate thickness	100 mm
pre-bending	86
diameter of upper rolls	750 mm
diameter of lower rolls	700 mm
side roll diameter	600 mm
power capacity	132 kW
min. bending diameter	825 / 2750 mm
weight of the machine ca.	80 t
dimensions of the machine ca.	8,0 x 3,1 x 4,1 m

TECHNICAL DESCRIPTION

4 Rolls Hydraulic Bending Machine

Standard Features:

- hardened and polished rolls
- complete body made of ST-52 steel
- hydraulic powered cover for easy material extracting



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- 2-axis digital readout for side rolls
 - top and bottom rolls are driven by hydraulic and gearbox. Bottom rolls vertical movements are hydraulic powered
 - separate control panel
 - oil cooler
 - conic bending
 - in accordance to CE-norm

Optional Accessories:

- variable speed of rotation (10.187 Euro)
- material feeding table 1000 x 2000 (5.600 Euro)
- center support (33.250 Euro)
- 2 x side supports (29.000 Euro)

VIDEO-LINKS

WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-E05155>



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MODEL	Working Length mm	Roll Diameter mm	Roll Thickness mm	Roll Width mm	Roll Length mm	Roll Weight kg	Roll Power kW	Roll Length mm	Roll Width mm	Roll Weight kg	Roll Power kW
AHS 30/32	3100	40	32	460	420	370	37	6300	2600	2300	30200
AHS 30/35	3100	45	35	510	460	390	45	6300	2590	2300	33500
AHS 30/40	3100	50	40	540	510	440	55	6700	3000	3000	40000
AHS 30/50	3100	60	50	570	520	450	55	6700	3050	3000	46000
AHS 30/60	3100	75	60	610	550	480	75	6750	3470	3000	51200
AHS 30/68	3100	81	68	650	600	510	90	7200	3700	3450	60400
AHS 30/76	3100	90	76	700	650	560	115	7200	3700	3450	71300
AHS 30/86	3100	100	86	750	700	600	132	7750	4100	3750	81600
AHS 30/97	3100	110	97	800	740	620	160	7950	4370	3950	101200
AHS 30/130	3100	141	130	900	820	690	185	8670	5230	4350	131200
AHS 30/155	3100	172	156	1000	910	750	200	9200	5470	4900	161400