Rotary Welding Table - Round Surface

AKYAPAK

SRP - 5

Stock no. :1022-E05047

MACHINE-DATA

Machinetype	: Rotary Welding Table - Round Surface
Make	: AKYAPAK
Type	: SRP - 5
Year	: Neu / New
Control type	: conventional
Control	:
Storage location	: Turkey
Origin	: Turkey
Delivery time	: to be discussed
Quotation	: ex manufacturer's works
Price	: on request

TECHNICAL DATA

table diameter	1525	mm
table load	5,0	t
swivelling range	135°	deg.
table rotating	360°	deg.
table turning speeds	0,05 - 1	U/min
table drive	1,5	kW
weight of the machine ca.	2,6	t
dimensions of the machine ca.	1,80 x 1,54 x 1,20	m

TECHNICAL DESCRIPTION

Adjustable rotating speed
Remote controller with 5 meter cable length
Digital speed indicator on the controller panel for monitoring rotation
Welding – chassis mechanism
Mechanical angle indicator (for tilting movement)
Motors with brake & forced fan cooling

VIDEO-LINKS

WEB-LINK

http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-E05047

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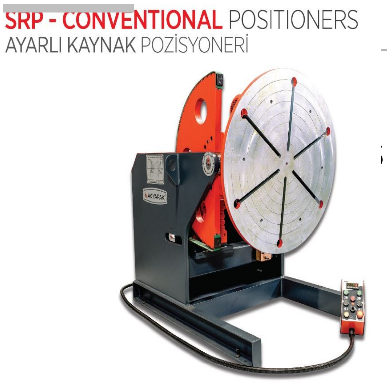
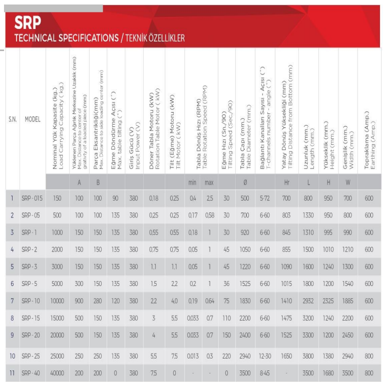


SRP - CONVENTIONAL POSITIONERS
AYARLI KAYNAK POZİSYONERİ



SRP
TECHNICAL SPECIFICATIONS / TEKNİK ÖZELLİKLER

S.N.	MODEL	Nominal Yük Kapasite (kg.) Load Carrying Capacity (kg.)	Yüklenen Parça Ağırlık Merkezine Uzaklık (mm) Max. Distance to center of grativty of a loaded piece (mm)	Parça Eksantrikliği(mm) Max. Distance to side loading center (mm)	Eğme Döndürme Açısı (˚) Max. table tilting (˚)	Giriş Gücü (V) Input Power (V)	Döner Tabla Motoru (kW) Rotation Table Motor (kW)	Tilt (Eğme) Motoru (kW) Tilt Motor (kW)	Tabla Dönüş Hızı (RPM) Table Rotation Speed (RPM)		Eğme Hızı (Sn./90) Tilting Speed (Sec./90)	Tabla Çapı (mm.) Table Diameter (mm.)	Bağlantı Kanalları Sayısı - Açısı (˚) T-channels number - angle (˚)	Yatay Dönüş Yüksekliği (mm) Tilting Distance from Bottom (mm)	Uzunluk (mm.) Length (mm.)	Yükseklik (mm.) Height (mm.)	Genişlik (mm.) Width (mm.)	Topraklama (Amp.) Earthing (Amp.)
			A	B					min	max		Ø		Hr	L	H	W	
1	SRP - 015	150	100	100	90	380	0,18	0.25	0,4	2,5	30	500	5-72	700	800	950	700	600
2	SRP - 05	500	100	100	135	380	0,25	0.25	0,17	0,58	30	700	6-60	803	1330	950	800	600
3	SRP - 1	1000	150	150	135	380	0,55	0.55	0,18	1	30	920	6-60	845	1310	995	990	600
4	SRP - 2	2000	150	150	135	380	0,75	0,75	0,05	1	45	1050	6-60	855	1500	1010	1210	600
5	SRP - 3	3000	150	150	135	380	1,1	1,1	0,05	1	45	1220	6-60	1090	1600	1240	1300	600
6	SRP - 5	5000	300	150	135	380	1,5	2,2	0,2	1	36	1525	6-60	1015	1800	1200	1540	600
7	SRP - 10	10000	900	280	120	380	2,2	4,0	0,19	0,64	75	1830	6-60	1410	2932	2325	1885	600
8	SRP - 15	15000	500	150	135	380	3	5,5	0,033	0,7	110	2200	6-60	1475	3200	1240	2200	600
9	SRP - 20	20000	500	150	135	380	4	5,5	0.033	0,7	150	2400	6-60	1525	3300	1200	2450	600
10	SRP - 25	25000	250	250	135	380	5,5	7,5	0.013	0,3	220	2940	12-30	1650	3800	1380	2940	800
11	SRP - 40	40000	200	200	0	380	7,5	0	-	-	0	3500	8-45	-	3500	1680	3500	800