OKUMA

LT 200-MY

Stock no. :1022-2445

MACHINE-DATA

Machinetype	: CNC Turning- and Milling Center
Make	: OKUMA
Type	: LT 200-MY
Year	: 2004.12
Control type	: CNC
Control	: Okuma OSP-E 100 L
Storage location	: Monheim am Rhein
Origin	: Japan
Delivery time	: Immediately
Quotation	: Ex warehouse, loaded on truck
Price	: on request

TECHNICAL DATA

turning diameter	210	mm
turning length	700	mm
control	Okuma OSP-E 100 L	
total power requirement	35,7	kVA
weight of the machine ca.	7,1	t
dimensions of the machine ca.	2660 x 2000 x 2330*	mm

TECHNICAL DESCRIPTION

CNC turning and milling center with C-axis and Y-axis,
2 turrets, and subspindle.

The machine is being sold partially overhauled.

CNC control: Okuma OSP-E 100 L
Maximum turning diameter: 210 mm
Swing over bed: 400 mm
Distance between spindle noses: 960 mm

Technical details and information subject to amendments and errors.

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Main spindle:
Spindle bore: 53 mm
Speed range: 50 to 6000 rpm
Motor power: 11/7.5 kW
Subspindle:
Spindle nose: JIS A2-6
Speed range: 38 to 5000 rpm
Motor power: 11/7.5 kW

Z-axis:
Travel: 700 / 700 mm (ZA + ZB)
Rapid traverse: 40000 mm/min
W-axis:
Travel: 940 mm
Rapid traverse: 40000 mm/min
X-axis:
Travel: 167 / 192 mm (XA + XB)
Rapid traverse: 30000 mm/min
Y-axis:
Travel: 92 mm (+50/-42 mm)
Rapid traverse: 15000 mm/min
C-axis:
Indexing: 360 x 0.001 deg.
Rapid traverse: 400 rpm

Disc turret:
2 x 12 stations
Tool holder mount: VDI 30 mm
Power of driven tools: 4 kW

Total connected load: 35.7 kVA
Machine weight: 7100 kg
*Machine dimensions: 2660 x 2000 x 2330 mm**
Plus swarf conveyor and bar loader

Accessories
FMB Turbo 5-42/6200/A bar loader, year of manufacture 2005
Chip conveyor
Coolant system
Collet chuck for main and subspindle

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Both turrets equipped with tool holders
Machine documentation.

VIDEO-LINKS

WEB-LINK

http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-2445

Technical details and information subject to amendments and errors.

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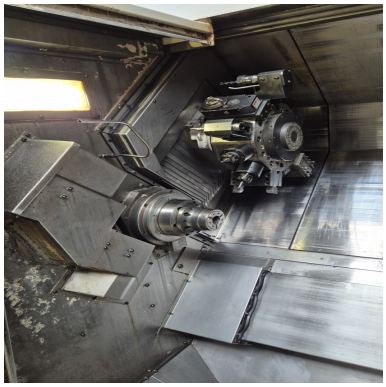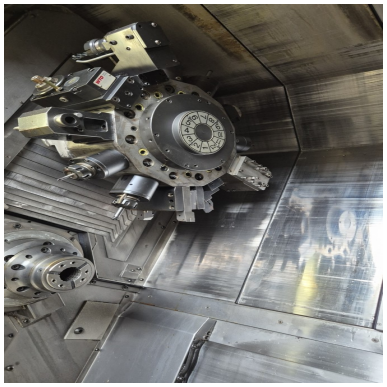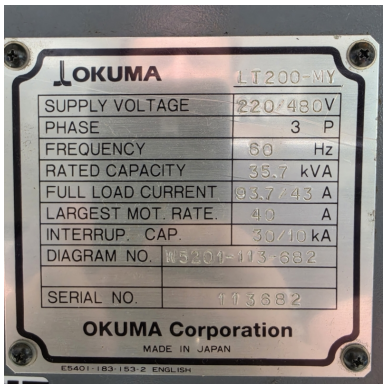
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