

STARRAG-HECKERT

HEC 400 Focus

Stock no. :1022-2317

MACHINE-DATA

Machinetype	: Machining Center - Horizontal
Make	: STARRAG-HECKERT
Type	: HEC 400 Focus
Year	: 2016
Control type	: CNC
Control	: Siemens 840 D sl
Storage location	: Monheim am Rhein
Origin	: Germany
Delivery time	: Immediately
Quotation	: Ex warehouse, loaded on truck
Price	: on request



TECHNICAL DATA

x-travel	650 mm
y-travel	650 mm
z-travel	680 mm
Control	Siemens 840 D sl
size of pallet	500 x 400 mm
table load	500 (600) kg
tool taper	HSK-A63
spindle turning speed range	50 - 10000 U/min
rapid travel x/y/z	65/65/65 m/min
no. of tools in the magazine	80 Stück
Tool diameter	160 mm
tool length - max.	350 (400) mm
spindle motor	(S6) 32,4 kW
weight of the machine ca.	12,8 t
dimensions of the machine ca.	6,2 x 3,9 x 3,95 m

TECHNICAL DESCRIPTION

* CNC-control SIEMENS Sinumerik 840 D sl



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- * 80-pos. ATC
 - * 2-pos. pallet changer
 - * NC-rotary table
 - * Increased spindle torque up to 259 Nm
 - * Coolant equipment with paper band filter
 - * Coolant through spindle 80 bar
 - * Tool breakage control
 - * Swarf conveyor

Max. workpiece diameter: 750 mm

VIDEO-LINKS

Video No.1 : <https://www.youtube.com/embed/kkOErqXj3yE>

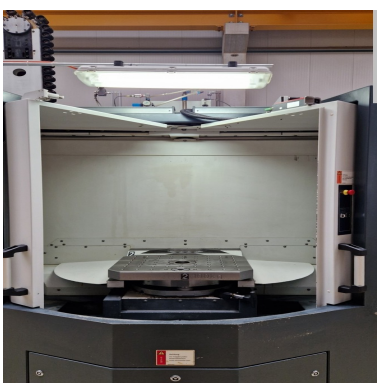
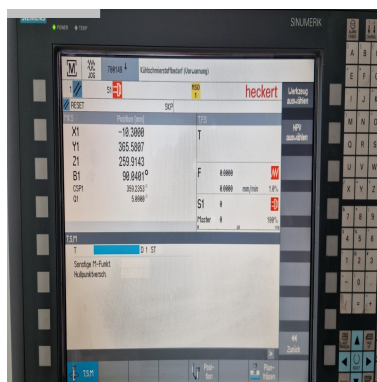
WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-2317>

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Technical details and information subject to amendments and errors.

Knops Werkzeugmaschinen GmbH & Co. KG

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