

SCHIESS-FRORIEP

4FB 36-22.5 CNC

Stock no. :1022-H09021

MACHINE-DATA

Machinetype : Floor Type Boring and Milling M/C - Hor.
Make : SCHIESS-FRORIEP
Type : 4FB 36-22.5 CNC
Year : 1972/2006 retrofit
Control type : CNC
Control : Siemens 840 D
Storage location : Netherlands
Origin : Germany
Delivery time : Immediately
Quotation : Ex site, loaded on truck
Price : on request



TECHNICAL DATA

spindle diameter	225 mm
x-travel	8000 mm
y-travel	5600 mm
Control	Siemens 840 D
total power requirement	120 kW
weight of the machine ca.	150 t

TECHNICAL DESCRIPTION

Ram type boring and milling machine was overhauled and modernized in 2006.

Originally built in 1972.

CNC control: Siemens 840 D

Spindle diameter: 225 mm

X-travel: 8000 mm

Y-travel: 5600 mm

Z-travel: 2100 mm

W-axis: 1400 mm



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Spindle speeds - continuously variable: 0-650 rpm

Spindle mount: ISO 60

Feed rate: continuously variable: 5-3000 mm/min

Rapid traverse: 5 m/min

Machine weight: approx. 150 t

Space requirement: approx. 12 x 5 x 8 m

Total power requirement: 120 kW

Equipment and accessories:

Tools and tool holders

Vertical milling head

Clamping plate area 8000 x 3000 mm

Note:

The rotary table seen in the pictures does not belong to the machine!

VIDEO-LINKS

WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-H09021>

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