AHS 30/40

Stock no.: 1022-H08500

## **MACHINE-DATA**

Machinetype : Plate Bending Machine - 4 Rolls

Make : AKYAPAK
Type : AHS 30/40
Year : NEU / NEW
Control type : conventional

Control :

Storage location : Turkey
Origin : Turkey

Delivery time : approx. 12 weeks

Quotation : Ex works, loaded on truck

Price : on request





### **TECHNICAL DATA**

sheet width	3100	mm
plate thickness	50	mm
pre-bending	40	mm
diameter of upper rolls	540	mm
diameter of lower rolls	500	mm
side roll diameter	440	mm
engine output	55	kW
weight of the machine ca.	40	t
dimensions of the machine ca.	6,7 x 3,0 x 3,0	m

### **TECHNICAL DESCRIPTION**

With:

Cone bending device Induction hardened rolls Digital readout for side rolls Fully welded steel (St-52) frame Separate moveable control panel Bending speeds, slow and fast

Technical details and information subject to amendments and errors.

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Electronic Parallelism

All rolls are mounted in spherical roller bearings
Hydraulically opened/closed drop end controlled from control panel
Activation of cone rolling function and position adjustment via buttons on
the control panel
Central rolls (top and bottom rolls) driven by hydraulic motors and
planetary gear reducers
Electro – hydraulic calibration

#### OPTIONAL FEATURES AND ACCESSORIES:

Center support: 21.468,75 €

Side supports (left and right): 17.346,75 €

Control CNC-CS3: 17.229,96 € Control CNC-CS6: 18.136,80 €

### **GENERAL CONDITIONS:**

#### WARRANTY

12 Months. The warranty expires in case of incorrect utilization and requires using original Akyapak spare parts and consumables. The warranty period starts after installation and commissioning of the equipment.

#### **INCOTERMS**

Exworks, Bursa, Turkey

#### **PAYMENT**

Via cable money transfer
30% downpayment with the placement of order.
70% balance upon notice of goods ready for shipment

#### INSTALLATION, COMISSIONING AND TRAINING

Installation, commissioning and training requested by a customer is provided by Akyapak for an extra fee.

All required items such as lubricants, oil, air compressor, items for connections of hydraulic, electric and air, test materials to be used during training and all other possible requirements are subject to be provided by the purchaser.

OFFER VALIDITY

Technical details and information subject to amendments and errors.

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30 days.

### **VIDEO-LINKS**

### **WEB-LINK**

http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-H08500

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