



SORALUCE

TR-25

Stock no. :1022-E06309

MACHINE-DATA

Machinetype	: Bed Type Milling Machine - Universal
Make	: SORALUCE
Type	: TR-25
Year	: 2009
Control type	: CNC
Control	: Heidenhain iTNC 530
Storage location	: Germany
Origin	: Spain
Delivery time	: Immediately
Quotation	: Ex site, without dismantling and loading
Price	: on request



TECHNICAL DATA

x-travel	2500 mm
y-travel	1600 mm
z-travel	1200 mm
Control	Heidenhain iTNC 530
Table dimensions	2860 x 1200 mm
tool taper	ISO 50
spindle turning speed range	20 - 3000 U/min
max. torque on the spindle	700 Nm
feed range	2 - 10000 mm/min
rapid traverse	25 m/min
spindle motor	32 kW
weight of the machine ca.	25,0 t

TECHNICAL DESCRIPTION

Working hours (dated April 2025):

- Machine on: 34.320 h
- Control on: 23.218 h
- Auto. cycle: 11.987 h



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- * CNC control HEIDENHAIN iTNC 530
- * Electronic handwheel
- * Automatic universal milling head (overhauled in 2018), 2.5 / 2.5 deg. indexing
- * Coolant device with paper band filter
- * Cooling through the spindle
- * Chip conveyor
- * NC rotary table YRT F 1000/1250 (4th axis):
 - Diameter 1250 mm
 - Max. load 3500 kg
 - Overall height 265 mm
 - Table top thickness 125 mm
 - Partial accuracy +/- 2.5"

VIDEO-LINKS

Video No.1 : <https://www.youtube.com/embed/IX9EviGVY0s>

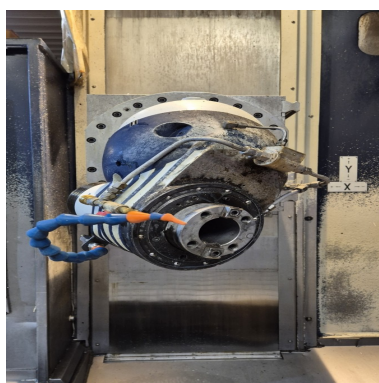
WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-E06309>

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Technical details and information subject to amendments and errors.

Knops Werkzeugmaschinen GmbH & Co. KG

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