

CITIZEN

L32 VII

Stock no. :1022-2405

MACHINE-DATA

Machinetype : Turning Automatic Lathe - swiss lathe
 Make : CITIZEN
 Type : L32 VII
 Year : 2003/2005
 Control type : CNC
 Control : MITSUBISHI MELDAS 635LC
 Storage location : Monheim (Germany)
 Origin : Japan
 Delivery time : Immediately
 Quotation : Ex warehouse, loaded on truck
 Price : on request



TECHNICAL DATA

working diameter	max. 32 mm
spindle passage	36 mm
turning length	320 mm
Control	MITSUBISHI MELDAS 635LC
travel max.	(X1) 108 mm
travel max.	(Y1) 275 mm
travel max.	(Z1) 325 mm
travel max.	(X3) 238 mm
travel max.	(Z3) 410 mm
main spindle speeds:	200 - 8000 U/min
c-axis	0,001° deg.
Subspindle spindle speeds	200 - 7000 U/min
c-axis	0,001° deg.
rapid traverse	20 m/min
main drive	3,7 / 5,5 kW
Subspindle motor	1,5 / 2,2 kW
dimensions of machine	2,77 x 1,24 x 1,79 m
weight of the machine ca.	2850 kg



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TECHNICAL DESCRIPTION

CNC Swiss-Type Lathe

First put into operation December 2005

The machine was used for a single shift and is in good condition with no maintenance backlog.

Equipment:

FMB Turbo 5-42/3200C bar loader, built 2004

High-pressure pump

Many collet chucks for main spindle

Various collets

Drive unit for synchronously driven guide bush

Synchronously driven guide bush

Drive unit for transversely driven spindle on linear support

Pick-up spindle

Collet chuck for pick-up spindle

Blow-out device for pick-up spindle

Five fixed tool holders on the rear

Workpiece removal device

Coolant tank

Central lubrication system

Door lock

Ejection device for workpieces with through holes

Machine documentation

The machine will be sold without tools and extraction system.

VIDEO-LINKS

Video No.1 : <https://www.youtube.com/embed/84dOmDqy0KU>

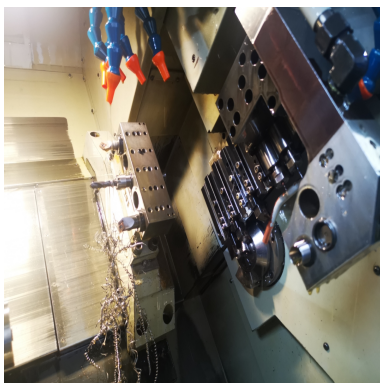
WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-2405>

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Technical details and information subject to amendments and errors.

Knops Werkzeugmaschinen GmbH & Co. KG

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