



AKYAPAK

AHS 30/40

Stock no. :1022-H08500

## MACHINE-DATA

Machinetype : Plate Bending Machine - 4 Rolls  
Make : AKYAPAK  
Type : AHS 30/40  
Year : NEU / NEW  
Control type : conventional  
Control :  
Storage location : Türkei  
Origin : Turkey  
Delivery time : approx. 12 weeks  
Quotation : Ex works, loaded on truck  
Price : on request



## TECHNICAL DATA

sheet width	3100 mm
plate thickness	50 mm
pre-bending	40 mm
diameter of upper rolls	540 mm
diameter of lower rolls	500 mm
side roll diameter	440 mm
engine output	55 kW
weight of the machine ca.	40 t
dimensions of the machine ca.	6,7 x 3,0 x 3,0 m

## TECHNICAL DESCRIPTION

*With:*

*Cone bending device*

*Induction hardened rolls*

*Digital readout for side rolls*

*Fully welded steel (St-52) frame*

*Separate moveable control panel*

*Bending speeds, slow and fast*



AKYAPAK

AHS 30/40

Stock no. :1022-H08500

---

*Electronic Parallelism*

*All rolls are mounted in spherical roller bearings*

*Hydraulically opened/closed drop end controlled from control panel*

*Activation of cone rolling function and position adjustment via buttons on the control panel*

*Central rolls (top and bottom rolls) driven by hydraulic motors and planetary gear reducers*

*Electro – hydraulic calibration*

**OPTIONAL FEATURES AND ACCESSORIES:**

*Center support: 21.468,75 €*

*Side supports (left and right): 17.346,75 €*

*Control CNC-CS3: 17.229,96 €*

*Control CNC-CS6: 18.136,80 €*

**GENERAL CONDITIONS:**

**WARRANTY**

*12 Months. The warranty expires in case of incorrect utilization and requires using original Akyapak spare parts and consumables. The warranty period starts after installation and commissioning of the equipment.*

**INCOTERMS**

*Exworks, Bursa, Turkey*

**PAYMENT**

*Via cable money transfer*

*30% downpayment with the placement of order.*

*70% balance upon notice of goods ready for shipment*

**INSTALLATION, COMMISSIONING AND TRAINING**

*Installation, commissioning and training requested by a customer is provided by Akyapak for an extra fee.*

*All required items such as lubricants, oil, air compressor, items for connections of hydraulic, electric and air, test materials to be used during training and all other possible requirements are subject to be provided by the purchaser.*

**OFFER VALIDITY**

Plate Bending Machine - 4 Rolls



AKYAPAK

AHS 30/40

Stock no. :1022-H08500

---

30 days.

## VIDEO-LINKS

## WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-H08500>

AKYAPAK

AHS 30/40

Stock no. :1022-H08500

