



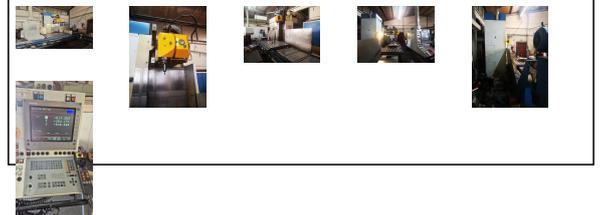
KEKEISEN

UBF 2500/13

Stock no. :1022-E06273

MACHINE-DATA

Machinetype : Bed Type Milling Machine - Universal
Make : KEKEISEN
Type : UBF 2500/13
Year : 2001
Control type : CNC
Control : Heidenhain TNC 430 M
Storage location : Deutschland
Origin : Germany
Delivery time : Short-dated
Quotation : Ex site, without dismantling and loading
Price : on request



TECHNICAL DATA

x-travel	2500 mm
y-travel	1200 mm
z-travel	1300 mm
Control	Heidenhain TNC 430 M
table surface area	2700 x 960 mm
table load	7,0 t
tool taper	ISO 50
spindle turning speed range	4000 U/min
total power requirement	55 kVA
weight of the machine ca.	17 t
dimensions of the machine ca.	7,5 x 4,4 x 3,2 m

TECHNICAL DESCRIPTION

*CNC bed milling machine in good condition
An inspection under power in the factory is still possible.
New price in 2001: EUR 435.000,-(special price)*

Operating hours (as of August 2025):



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Control unit on: 47.295 h

Machine on: 45.972 h

Programm run: 12.332 h

Equipment:

* CNC control HEIDENHAIN TNC 430 M

* Electronic handwheel HR 410

* NC universal milling head, autom. swivelling horizontal/vertical, as well as 90 degrees right/left in 1 degree positions.

* Spindle orientation for 5 milling head positions

* Milling head and gearbox oil cooling for thermal stabilisation

* Coolant system with 200 litre tank, infinitely adjustable 1.5 - 8 bar

* Additional coolant feed through the milling head (coolant outlet from nozzles next to the spindle)

* Chip conveyor between bed and column, discharge height 1000 mm

* Preparation for later attachment of a changer (machined column surfaces)

VIDEO-LINKS

Video No.1 : <https://www.youtube.com/embed/ijpAjNxXKro>

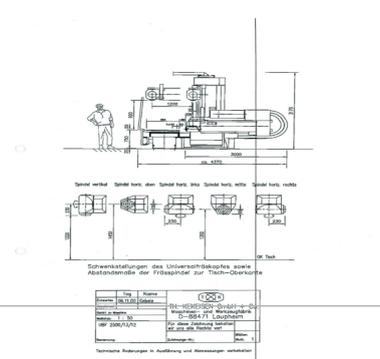
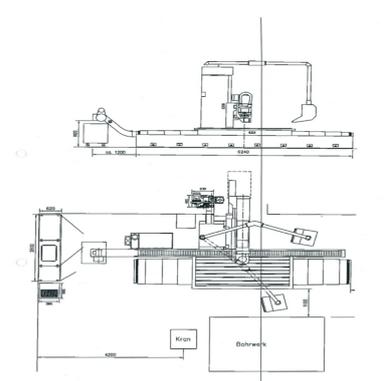
WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-E06273>

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Technical details and information subject to amendments and errors.

Knops Werkzeugmaschinen GmbH & Co. KG