



AKYAPAK

AHS 30/86

Stock no. :1022-E05155

MACHINE-DATA

Machinetype	: Plate Bending Machine - 4 Rolls
Make	: AKYAPAK
Type	: AHS 30/86
Year	: Neu / New
Control type	: conventional
Control	:
Storage location	: Türkei
Origin	: Turkey
Delivery time	: approx. 12 weeks
Quotation	: ex manufacturer's works
Price	: on request



TECHNICAL DATA

sheet width	3100 mm
plate thickness	100 mm
pre-bending	86
diameter of upper rolls	750 mm
diameter of lower rolls	700 mm
side roll diameter	600 mm
power capacity	132 kW
min. bending diameter	825 / 2750 mm
weight of the machine ca.	80 t
dimensions of the machine ca.	8,0 x 3,1 x 4,1 m

TECHNICAL DESCRIPTION

4 Rolls Hydraulic Bending Machine

Standard Features:

- hardened and polished rolls
- complete body made of ST-52 steel
- hydraulic powered cover for easy material extracting



AKYAPAK

AHS 30/86

Stock no. :1022-E05155

-
- 2-axis digital readout for side rolls
 - top and bottom rolls are driven by hydraulic and gearbox. Bottom rolls vertical movements are hydraulic powered
 - separate control panel
 - oil cooler
 - conic bending
 - in accordance to CE-norm

Optional Accessories:

- variable speed of rotation (10.187 Euro)
- material feeding table 1000 x 2000 (5.600 Euro)
- center support (33.250 Euro)
- 2 x side supports (29.000 Euro)

VIDEO-LINKS

WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-E05155>

AHS 30/86



MODEL	Performance Metrics										Logistics		Compliance	
	Throughput (units/hr)	Capacity (units/hr)	Max. Throughput (units/hr)	Flexibility (units/hr)	Power Consumption (kW)	Material Cost (\$/unit)	Setup Time (min)	Lead Time (days)	Warranty (years)	Compliance (ISO 9001)	Traceability (Blockchain)	Weight (kg)	Max. Dimensions (LxWxH)	
AMS-001	1200	1500	1800	2000	150	120	10	5	3	9001	9500	2500	150x100x80	
AMS-002	1300	1600	1900	2100	160	130	11	6	4	9001	9600	2600	160x110x90	
AMS-003	1400	1700	2000	2200	170	140	12	7	5	9001	9700	2700	170x120x100	
AMS-004	1500	1800	2100	2300	180	150	13	8	6	9001	9800	2800	180x130x110	
AMS-005	1600	1900	2200	2400	190	160	14	9	7	9001	9900	2900	190x140x120	
AMS-006	1700	2000	2300	2500	200	170	15	10	8	9001	10000	3000	200x150x130	
AMS-007	1800	2100	2400	2600	210	180	16	11	9	9001	10100	3100	210x160x140	
AMS-008	1900	2200	2500	2700	220	190	17	12	10	9001	10200	3200	220x170x150	
AMS-009	2000	2300	2600	2800	230	200	18	13	11	9001	10300	3300	230x180x160	
AMS-010	2100	2400	2700	2900	240	210	19	14	12	9001	10400	3400	240x190x170	
AMS-011	2200	2500	2800	3000	250	220	20	15	13	9001	10500	3500	250x200x180	
AMS-012	2300	2600	2900	3100	260	230	21	16	14	9001	10600	3600	260x210x190	
AMS-013	2400	2700	3000	3200	270	240	22	17	15	9001	10700	3700	270x220x200	
AMS-014	2500	2800	3100	3300	280	250	23	18	16	9001	10800	3800	280x230x210	
AMS-015	2600	2900	3200	3400	290	260	24	19	17	9001	10900	3900	290x240x220	
AMS-016	2700	3000	3300	3500	300	270	25	20	18	9001	11000	4000	300x250x230	
AMS-017	2800	3100	3400	3600	310	280	26	21	19	9001	11100	4100	310x260x240	
AMS-018	2900	3200	3500	3700	320	290	27	22	20	9001	11200	4200	320x270x250	
AMS-019	3000	3300	3600	3800	330	300	28	23	21	9001	11300	4300	330x280x260	
AMS-020	3100	3400	3700	3900	340	310	29	24	22	9001	11400	4400	340x290x270	
AMS-021	3200	3500	3800	4000	350	320	30	25	23	9001	11500	4500	350x300x280	
AMS-022	3300	3600	3900	4100	360	330	31	26	24	9001	11600	4600	360x310x290	
AMS-023	3400	3700	4000	4200	370	340	32	27	25	9001	11700	4700	370x320x300	
AMS-024	3500	3800	4100	4300	380	350	33	28	26	9001	11800	4800	380x330x310	
AMS-025	3600	3900	4200	4400	390	360	34	29	27	9001	11900	4900	390x340x320	
AMS-026	3700	4000	4300	4500	400	370	35	30	28	9001	12000	5000	400x350x330	
AMS-027	3800	4100	4400	4600	410	380	36	31	29	9001	12100	5100	410x360x340	
AMS-028	3900	4200	4500	4700	420	390	37	32	30	9001	12200	5200	420x370x350	
AMS-029	4000	4300	4600	4800	430	400	38	33	31	9001	12300	5300	430x380x360	
AMS-030	4100	4400	4700	4900	440	410	39	34	32	9001	12400	5400	440x390x370	

Knops Werkzeugmaschinen GmbH & Co. KG