ZAYER

20 KFU 2000

Stock no. :1022-2455



MACHINE-DATA

Machinetype	: Bed Type Milling Machine - Universal
Make	: ZAYER
Type	: 20 KFU 2000
Year	: 1998
Control type	: CNC
Control	: Heidenhain TNC 426
Storage location	: Düsseldorf
Origin	: Spain
Delivery time	: Immediately
Quotation	: Ex site, without dismantling and loading
Price	: on request

TECHNICAL DATA

x-travel	1.704	mm
y-travel	1.210	mm
z-travel	1.003	mm
Control	Heidenhain TNC 426	
total power requirement	65	kVA
weight of the machine ca.	16	t

TECHNICAL DESCRIPTION

Well-maintained CNC bed-type milling machine, subject to regular maintenance and servicing by a specialist company.
The machine can be inspected under power and in operation (cutting).

CNC Control: Heidenhain TNC 426 (6-axis)

[Travel Ranges]
X-axis: 1.704 mm (longitudinal)
Y-axis: 1.210 mm (transverse)
Z-axis: 1.003 mm (vertical)

Technical details and information subject to amendments and errors.

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Spindle speeds: 35 – 3.000 rpm
Number of gear stages: 2
Tool taper: SK 50
Main motor power: 28 kW

Feed rates: 6 – 5.000 mm/min
Rapid traverse: 15.000 mm/min

Table clamping surface: 2.000 x 800 mm
Table load capacity: 6.000 kg

[Tool Changer]
Max. tool diameter: 125/250 mm
Max. tool length: 300 mm
Max. tool weight: 25 kg

Total power consumption: 65 kVA
Machine weight: 16.000 kg

Equipment:
Automatic, infinitely variable 2-axis universal milling head
NC rotary table (dividing head) with tailstock
30-station tool changer
Chip conveyor
Coolant system with internal coolant supply (ICS)
Electronic handwheel
3D touch probe
Machine enclosure
Operating manual

Machine without clamping units, tools and holder.

VIDEO-LINKS

WEB-LINK

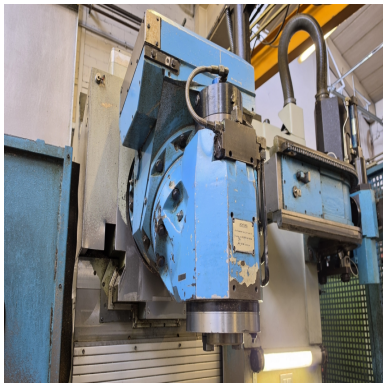
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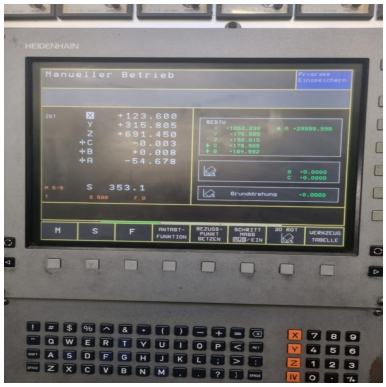
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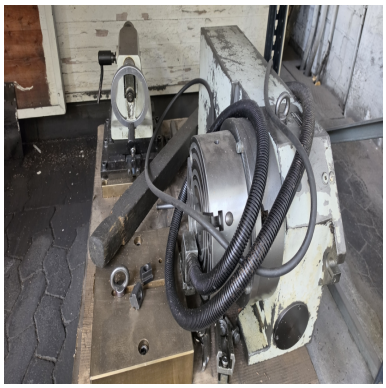
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