

OKUMA

LT 200-MY

Stock no. :1022-2445

MACHINE-DATA

Machinetype	: CNC Turning- and Milling Center
Make	: OKUMA
Type	: LT 200-MY
Year	: 2004.12
Control type	: CNC
Control	: Okuma OSP-E 100 L
Storage location	: Monheim am Rhein
Origin	: Japan
Delivery time	: Immediately
Quotation	: Ex warehouse, loaded on truck
Price	: on request



TECHNICAL DATA

turning diameter	210 mm
turning length	700 mm
control	Okuma OSP-E 100 L
total power requirement	35,7 kVA
weight of the machine ca.	7,1 t
dimensions of the machine ca.	2660 x 2000 x 2330* mm

TECHNICAL DESCRIPTION

*CNC turning and milling center with C-axis and Y-axis,
2 turrets, and subspindle.*

The machine is being sold partially overhauled.

CNC control: Okuma OSP-E 100 L

Maximum turning diameter: 210 mm

Swing over bed: 400 mm

Distance between spindle noses: 960 mm



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Main spindle:

Spindle bore: 53 mm

Speed range: 50 to 6000 rpm

Motor power: 11/7.5 kW

Subspindle:

Spindle nose: JIS A2-6

Speed range: 38 to 5000 rpm

Motor power: 11/7.5 kW

Z-axis:

Travel: 700 / 700 mm (ZA + ZB)

Rapid traverse: 40000 mm/min

W-axis:

Travel: 940 mm

Rapid traverse: 40000 mm/min

X-axis:

Travel: 167 / 192 mm (XA + XB)

Rapid traverse: 30000 mm/min

Y-axis:

Travel: 92 mm (+50/-42 mm)

Rapid traverse: 15000 mm/min

C-axis:

Indexing: 360 x 0.001 deg.

Rapid traverse: 400 rpm

Disc turret:

2 x 12 stations

Tool holder mount: VDI 30 mm

Power of driven tools: 4 kW

Total connected load: 35.7 kVA

Machine weight: 7100 kg

*Machine dimensions: 2660 x 2000 x 2330 mm**

Plus swarf conveyor and bar loader

Accessories

FMB Turbo 5-42/6200/A bar loader, year of manufacture 2005

Chip conveyor

Coolant system

Collet chuck for main and subspindle



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*Both turrets equipped with tool holders
Machine documentation.*

VIDEO-LINKS

WEB-LINK

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-2445>

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