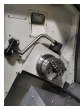
DOOSAN

PUMA MX 2600 ST

Stock no. :1022-2429



MACHINE-DATA

Machinetype	: CNC Turning- and Milling Center
Make	: DOOSAN
Type	: PUMA MX 2600 ST
Year	: 2020.05
Control type	: CNC
Control	: Fanuc 31i-B
Storage location	: Monheim am Rhein
Origin	: Korea
Delivery time	: Immediately
Quotation	: Ex warehouse, loaded on truck
Price	: on request

TECHNICAL DATA

turning diameter	760	mm
turning length	1540	mm
control	Fanuc 31i-B	
dimensions of machine	5500 x 2700 x 3110	mm
chip conveyor	6900 x 2400	mm
total power requirement	94,42	kW
weight of the machine ca.	15,5	t

TECHNICAL DESCRIPTION

Turning center with infinitely variable swiveling milling head and Y-axis, motorized lower turret and subspindle.

Condition: Very well preserved, machine comes from a company liquidation.
Time recording:
Control unit on: 13127 hours
Runtime: 3833 hours
Processing time: 2835 hours

Technical details and information subject to amendments and errors.

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The upper head is fed by a tool magazine and can turn or mill at various angles. Even highly complex components can be completely machined without further repositioning.

Fanuc 31i-B CNC control
Swing diameter over bed: 1000 mm
Maximum turning diameter: 760 mm
Maximum turning length: 1540 mm
Maximum bar diameter (manual/continuous): 76/76 mm
Y-axis travel: 230 mm (±115 mm)
Clamp (counter spindle)
ASA interface: A2-8
Spindle speed: 4000 rpm

AC motor power (cont./30 min.) 22/26 kW
Turning/milling head
B-axis rotation / indexing 240 deg. (±120 deg.)
Tool holder Capto C6
Speed in revolutions per minute 12000 rpm
AC motor power 30 min. 15/18.5 kW
Number of tools 40 (Opt. 80)
Tool turret
Number of driven tools 12 (12)
Number of driven tools 7.8 kW/30 min.

VIDEO-LINKS

WEB-LINK

http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-2429

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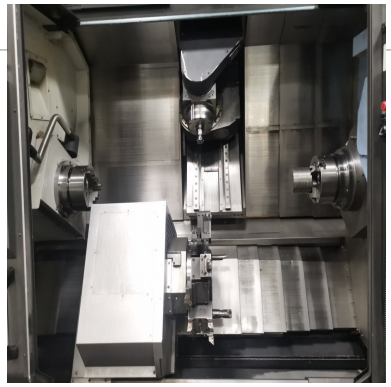

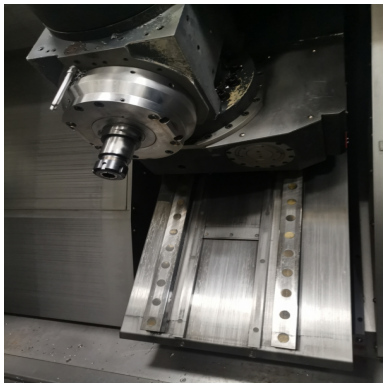

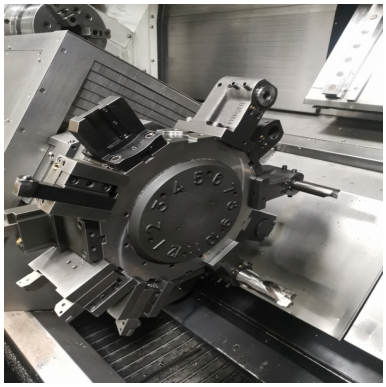

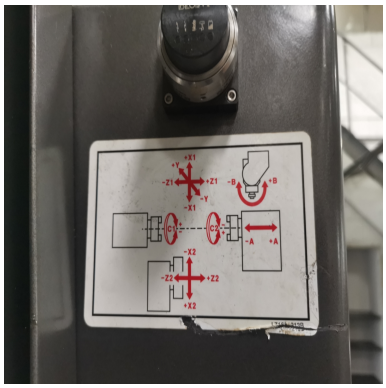

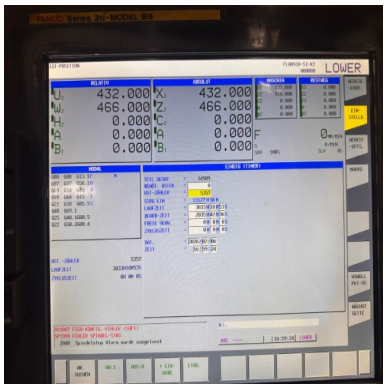

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