

## CITIZEN

L32 VII

Stock no. :1022-2405

## MACHINE-DATA

Machinetype : Turning Automatic Lathe - swiss lathe  
 Make : CITIZEN  
 Type : L32 VII  
 Year : 2003/2005  
 Control type : CNC  
 Control : MITSUBISHI MELDAS 635LC  
 Storage location : Monheim am Rhein  
 Origin : Japan  
 Delivery time : Immediately  
 Quotation : Ex warehouse, loaded on truck  
 Price : on request



## TECHNICAL DATA

working diameter	max. 32 mm
spindle passage	36 mm
turning length	320 mm
Control	MITSUBISHI MELDAS 635LC
travel max.	(X1) 108 mm
travel max.	(Y1) 275 mm
travel max.	(Z1) 325 mm
travel max.	(X3) 238 mm
travel max.	(Z3) 410 mm
main spindle speeds:	200 - 8000 U/min
c-axis	0,001° deg.
Subspindle spindle speeds	200 - 7000 U/min
c-axis	0,001° deg.
rapid traverse	20 m/min
main drive	3,7 / 5,5 kW
Subspindle motor	1,5 / 2,2 kW
dimensions of machine	2,77 x 1,24 x 1,79 m
weight of the machine ca.	2850 kg



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## TECHNICAL DESCRIPTION

*CNC Swiss-Type Lathe*

*First put into operation December 2005*

*The machine was used for a single shift and is in good condition with no maintenance backlog.*

*Equipment:*

*FMB Turbo 5-42/3200C bar loader, built 2004*

*High-pressure pump*

*Many collet chucks for main spindle*

*Various collets*

*Drive unit for synchronously driven guide bush*

*Synchronously driven guide bush*

*Drive unit for transversely driven spindle on linear support*

*Pick-up spindle*

*Collet chuck for pick-up spindle*

*Blow-out device for pick-up spindle*

*Five fixed tool holders on the rear*

*Workpiece removal device*

*Coolant tank*

*Central lubrication system*

*Door lock*

*Ejection device for workpieces with through holes*

*Machine documentation*

*The machine will be sold without tools and extraction system.*

## VIDEO-LINKS

Video No.1 : <https://www.youtube.com/embed/84dOmDqy0KU>

## WEB-LINK

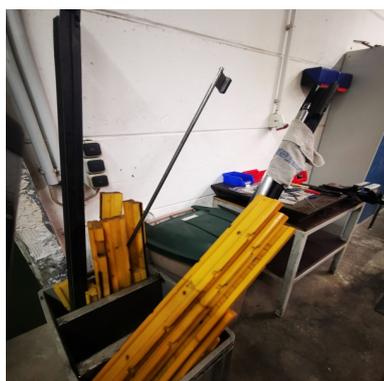
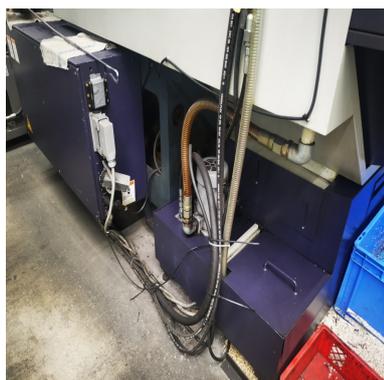
<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1022-2405>



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Technical details and information subject to amendments and errors.